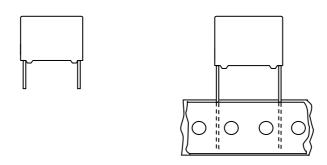
MKP RADIAL POTTED CAPACITORS

Pitch 15.0/17.5 mm

PCRC 420



P = 15.0 / 17.5mm

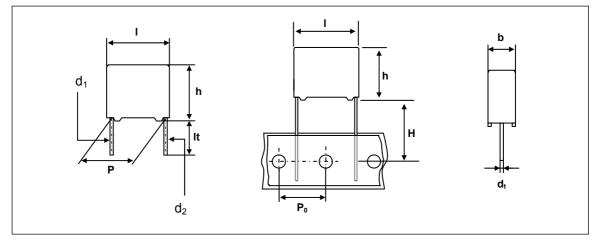
QUICK REFERENCE DATA

Capacitance value	0.033, 0.047, 0.068, 0.1, 0.15, 0.22μF
Capacitance tolerance	± 20%
Resistance value	22Ω, 47Ω, 120Ω
Resistance tolerance	±10%
Rated (AC) voltage 50 to 60 Hz	250 V~
Climatic category	40/085/21
Temperature range	-40 ℃ ~ +85 ℃
Reference IEC specification	IEC 60384-14
Safety approvals	UL60384-14 & CSA E60384-14:09(cUL)
	VDE, EK
Potting & Encapsulation material	Qualified in accordance with UL 94V-0
Safety class	X2

FEATURES	APPLICATIONS
 . 15.0mm, 17.5mm lead pitch . Supplied loose in box and taped in ammopack . Consist of a low-inductive wound cell of metalized polypropylene film and carbon composition resistor, potted in a flame retardant case 	. For X2 – electromagnetic Interference suppression . Spark quenching . Noise suppression

• Please refer to caution and warning at <u>http://www.pilkor.co.kr/download/Introductions.pdf</u> before using these products.

Ordering Information



	code	Resistance
PCRC 420 X X XXX	1	22 ହ
	2	47 Ω
Type series	3	120 ହ
Capacitance		<u> </u>

Packing method	Lead configuration	C – tol, R - tol	12NC**
Loose in box	lt = 4.0 ± 1.0mm	C-tol $\pm 20\%$ & R-tol $\pm 10\%$	PCRC 420 x1xxx
Loose in box	20 < It \leq 25mm	C-tol $\pm 20\%$ & R-tol $\pm 10\%$	PCRC 420 x2xxx
Ammopack	H = 18.5 mm / P ₀ =12.7mm	C-tol $\pm 20\%$ & R-tol $\pm 10\%$	PCRC 420 x3xxx
Ammopack	H = 18.5 mm / P ₀ =15.0mm	C-tol ±20% & R-tol ±10%	PCRC 420 x4xxx
	Loose in box Loose in box Ammopack	Loose in boxIt = 4.0 ± 1.0 mmLoose in box $20 < It \le 25$ mmAmmopackH = 18.5 mm / P ₀ = 12.7 mm	Loose in box It = 4.0 \pm 1.0mm C-tol \pm 20% & R-tol \pm 10% Loose in box 20 < It \leq 25mm C-tol \pm 20% & R-tol \pm 10% Ammopack H = 18.5 mm / P_0=12.7mm C-tol \pm 20% & R-tol \pm 10%

** Some values do not follow coding rule.

SAFETY APPROVALS

SAFETY APPROVALS	Voltage	Value	File Number
UL 60384-14 & CSA E60384-14:09(cUL)	250V(AC)	33nF to 220nF + 22 Ω , 47 Ω , 120 Ω	E165646
VDE	250V(AC)	33nF to 220nF + 22 Ω , 47 Ω , 120 Ω	120831
EK	250V(AC)	33nF to 220nF + 22 Ω , 47 Ω , 120 Ω	SH03001-2004

Packaging Information

SMALLEST PACKING QUANTITIES (SPQ)	LOOSE IN BOX		
DIMENSIONS	lt = 4 \pm 1.0 mm	20 < It \leq 25 mm	
8.5 x 15.0 x 18.0	1000	1000	
10.0 x 17.5 x 18.0	1000	1000	
8.0 x 17.0 x 22.0	1000	1000	
9.0 x 17.5 x 22.0	500	500	
10.5 x 18.5 x 22.0	500	500	

SPECIFIC REFERENCE DATA FOR 250 VAC

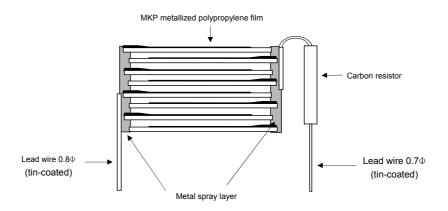
Frequency		Jency	at 1 khz		
		Valu	ue (Cap. + Res.)	
Tangent of	Resistance (Ω)		22	47	120
loss angle	Capacitance (µF)	$\begin{array}{rrrr} 0.033 \ \sim \ 0.047 \\ 0.068 \ \sim \ 0.1 \\ 0.15 \ \sim \ 0.22 \end{array}$	< 1.5% < 3% < 5%	< 3% < 5% < 10%	< 6% < 10% < 20%
Rated voltage pulse slope (dV/dt) _R		100 V/µs			
R between leads, for all value		> 30 000 MW			
Test voltage (DC) on line;		2250V, 1min			
Withstanding(AC) Voltage between leads and case		2400 V ; 1 min			

V_{Rac} = 250 V~

Combination Resistance (Ω)	b x h x l (mm)	loose	in box	
(Ω)	(1111)			
		It = 4.0 \pm 1.0 mm	20 < It \leq 25 mm	
		C – tol; ± 20 % &	& R – tol; ± 10 %	
tch = 15.0 \pm 0.5 mr	m $d_1 = 0.8 + 0.1$	08/-0.05 mm, d ₂ = 0.7 +0.08/-0.05 mm		
22		11333	12333	
47		21333	22333	
120	8.5 x 15.0 x 18.0	31333	32333	
22		11473	12473	
47		21473	22473	
120		31473	32473	
22	11.0 x 19.0 x 18.0	11683	12683	
47		21683	22683	
120		31683	32683	
22		11A04	12A04	
47		21A04	22A04	
120		31A04	32A04	
Pitch = 17.5 \pm 0.5 mmd_1 = 0.8 +0.08/-0.05 mm, d_2 = 0.7 +0.08/-0.05 mm				
22		11104	12104	
47	8.0 x 17.0 x 22.0	21104	22104	
120		31104	32104	
22		11154	12154	
47	9.0 x 17.5 x 22.0	21154	22154	
120		31154	32154	
22		11224	12224	
47	10.5 x 18.5 x 22.0	21224	22224	
120		31224	32224	
	$\begin{array}{c} 22 \\ 47 \\ 120 \\ 22 \\ 47 \\ 120 \\ 22 \\ 47 \\ 120 \\ 22 \\ 47 \\ 120 \\ 22 \\ 47 \\ 120 \\ 120 \\ 120 \\ 22 \\ 47 \\ 10 \\ 10 \\ 10 \\ 10 \\ 10 \\ 10 \\ 10 \\ 1$	$\begin{array}{c c} 22 \\ 47 \\ 120 \\ 22 \\ 47 \\ 120 \\ 22 \\ 47 \\ 120 \\ 22 \\ 47 \\ 120 \\ 22 \\ 47 \\ 120 \\ 22 \\ 47 \\ 120 \\ 11.0 \times 19.0 \times 18.0 \\ 11.0 \times 19.0 \times 18.0 \\ 11.0 \times 19.0 \times 18.0 \\ 22 \\ 47 \\ 120 \\ 120 \\ 22 \\ 47 \\ 120 \\ 22 \\ 47 \\ 120 \\ 22 \\ 47 \\ 120 \\ 22 \\ 47 \\ 120 \\ 22 \\ 47 \\ 10.5 \times 18.5 \times 22.0 \\ 10.5 \times 18.5 \times 18.5 \times 22.0 \\ 10.5 \times 18.5 \times 18.5 \times 10.5 \\ 10.5 \times 18.5 \times 10.5 \\ 10.5 \times 10.5 \times 10.5 \times 10.5 \\ 10.5 \times 10.5 \times 10.5 \times 10.5 \\ 10.5 \times 10.5$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	

Example : $68 \text{ nF} + 120 \Omega$ (It = 4 ± 1.0 mm) \rightarrow code number : PCRC 420 31683

CONSTRUCTION



MOUNTING

NORMAL USE

The capacitors are designed for mounting on printed-circuit boards.

The capacitors packed in bandoliers are designed for mounting on printed-circuit boards by means of automatic insertion machines.

For detailed specifications refer to chapter "PACKAGING".

SPECIFIC METHOD OF MOUNTING TO WITHSTAND VIBRATION AND SHOCK

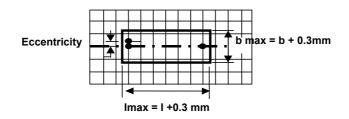
In order to withstand vibration and shock tests, it must be ensured that the stand-off pips are in good contact with the printed-circuit board.

- For pitches of 15.0mm the capacitors shall be mechanically fixed by leads.

- For pitches of 17.5mm the capacitors shall be mounted in the same way and the body clamped.

SPACE REQUIREMENTS ON PRINTED-CIRCUIT BOARD

The maximum length and width of film capacitors are shown in the following drawing ;



- Eccentricity as in drawing.

The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned.

- Product height with seating plane as given by IEC 60717 as reference : $h_{\text{max}} \leq \text{ h+0.3mm}$

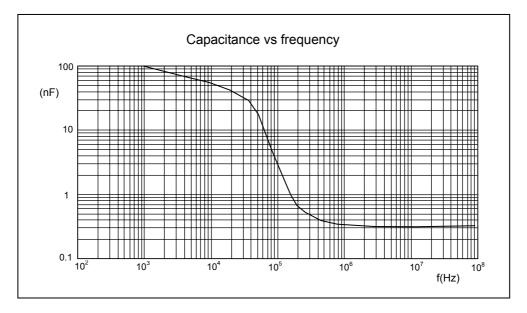
RATINGS AND CHARACTERISTICS

Unless otherwise specified all electrical values apply to an ambient temperature of 23 ± 1 °C, an atmospheric pressure of 86 to 106KPa and a relative humidity $50\pm2\%$.

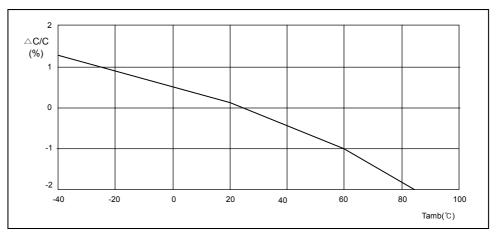
For reference testing, a conditioning period shall be applied of 96 ± 4 hours by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20%.

CAPACITANCE

- All capacitance values are specified at 1 kHz. (Vs. Temperature)



- Capacitance at 25 $^\circ\!\!\mathbb{C}$ (Vs. Frequency) , ex) 100nF+120 $\!\Omega$



TEMPERATURE

- Storage temperature : T_{stg} = - 25 to + 40 $^\circ\!\!\mathbb{C}$ with RH maximum 80% without condensation.

VOLTAGE

- Test voltage between leads, 100% on line for 1 second : for all value ; 2200V (DC)
- Test voltage between interconnected leads and case (foil method) : 2050V (AC).

DISSIPATION FACTOR

The dissipation factor is measured at $1 \ensuremath{\mathrm{kl}}\xspace$

INSULATION RESISTANCE

The insulation resistance is measured after a voltage of 100 ± 15 V has been applied for

- 1 minute ± 5 seconds at T_{amb} = 20 °C.
- R between leads for all value : > 30 000 M $_{\Omega}$.
- R between interconnected leads and case (foil method) : > 30 000 $M\Omega$.

PRODUCT MARKING

Capacitors are marked with following information;

- 1.Manufacturer (PILKOR)
- 2.Manufacturer's type designation (PCRC 420)
- 3.Rated capacitance
- 4.Rated (AC) voltage (250V~)
- 5.Sub class (X2)
- 6.Tolerance on rated capacitance M = ± 20 % K = ± 10 %
- 7.Climatic category (40/085/21)
- 8.Code for dielectric material (MKP)
- 9.Resistance value (Ω)
- 10.Year and week of manufacturing (e.g. WK1301)
- 11.Safety approvals

Example of marking

Pitch P = 15.0 / 17.5mm, all value

